

Table of Contents

Preface	v
Committees and Sponsors	vi

I. Plenary Lectures

Thoughts on Superplasticity in General and on its Role in Earth Deformation J. Wheeler.....	3
Development of High-Strain-Rate Superplastic Oxide Ceramics Based on Flow Mechanism K. Morita, B.N. Kim, H. Yoshida, Y. Sakka and K. Hiraga	9

II. Mechanisms of Superplasticity

Grain Boundary Sliding during Low Temperature Creep of Ultrafine and Coarse Grained Aluminum E. Sato, K. Ishiwata and T. Matsunaga	17
On the Controversy about the Presence of Grain Boundary Sliding in Mg AZ31 C. Boehlert, Z. Chen, I. Gutiérrez-Urrutia, J. Llorca and M.T. Pérez-Prado	22
Common Mechanism for Superplastic Deformation in Different Classes of Materials K.A. Padmanabhan and H. Gleiter.....	26
Slip Induced Strain Rate Sensitivity for Superplastic Material? H. Basoalto and P.L. Blackwell	31
EBSD Study of Microstructural Development during Superplastic-Like Forming J. Liu, M.J. Tan, S. Castagne and S.C.V. Lim	37
Characteristics of the GBS – SDC Transition during Bi-Axial Forming of AA5083 T. McNelley, K. Oh Ishi, S. Swaminathan, J. Bradley, P. Krajewski and E.M. Taleff	43
Estimation of Input to Plastic Deformation of Non-Crystallographic Intergranular Slip Y. Perlovich, M. Isaenkova, O. Krymskaya and V. Fesenko.....	49
Fine-Grained Structure and Superplasticity of Al – Cu – Mg – Fe - Ni Alloys A.D. Kotov, A.V. Mikhaylovskaya, I.S. Golovin and V.K. Portnoy.....	55
4D Damage Characterization during Superplastic Deformation of Magnesium Alloys P. Lhuissier, M. Scheel, L. Salvo, E. Boller, M. Di Michiel and J.J. Blandin	61
Evaluation of Plastic Workability Limit of Magnesium Alloy by Cavitations in High Temperature Uni and Biaxial Test K. Funami, D. Yamashita, K. Suzuki and M. Noda.....	67
Effect of Porosity on Tensile and Compressive Deformations of Superplastic Zn-22Al Alloy Foam S. Kenji and K. Kitazono	73
Two-Dimensional Observation of Grain Movements in Elongated and Aligned Grain Structure during High Temperature Deformation S. Taniguchi, N. Kawai and E. Sato.....	79

III. Superplastic Materials

Enhanced Plastic Deformation of Magnesium Alloy Produced through Accumulative Diffusion Bonding	
K. Kitazono, Y. Shimoda and S. Kato	87
High-Temperature Deformation of Magnesium Elektron™ 43	
A.J. Carpenter, A.J. Barnes and E.M. Taleff.....	93
Precise Calibration of Displacement Vector Map during Superplastic Deformation in Tetragonal Zirconia Polycrystal	
K. Yasuda and T. Okamoto.....	101
Superplastically Foaming Method for Reliable Porous Ceramics	
A. Kishimoto, T. Nakagawa, T. Teranishi and H. Hayashi.....	109
Superplasticity of Nb-Si-Fe and TiAl Intermetallics Synthesized by Powder Metallurgy	
K.F. Zhang, S.S. Jiang, Z. Lu, G.F. Wang, C.P. Zhang and J.L. Yu	113
Recent Insights on the Superplastic Behaviour of Ceramics	
D.G. García, S. de Bernardi-Martin, B.M. Moshtaghioun, R.L. González-Romero and A.D. Rodríguez	120
Improving Thickness Uniformity of Ti₃Al Sheet Metal SPF by Preforming	
H.Y. Xu, R.X. Zhang, Y.S. Zeng and J.J. Liu.....	130
Superplastic Bulging of Nanocrystalline Ni-Co Alloy with Different Heating Methods	
G.F. Wang, S.S. Jiang, Z. Lu and K.F. Zhang	136
Superplasticity in the Aerospace Titanium Alloy Ti-5553	
T. Maeda and Y. Shirai	140
Superplasticity of AlCoCrCuFeNi High Entropy Alloy	
A.V. Kuznetsov, D.G. Shaisultanov, N.D. Stepanov, G.A. Salishchev and O.N. Senkov	146

IV. Design, Testing and Modelling

Inclination Angle Effect on the Thickness Distribution in a Superplastic Formed Long Rectangular Pan	
F.S. Jarrar and M.A. Nazzal.....	155
Development of Double-Action SPF Forming Process by Finite Element Simulation for A380 Part	
G. Marin, F. Nazaret, O. Barrau, N. Guegan, B. Marguet and A. Dupuy	162
Numerical Study of Radiation and Temperature Phenomena for Improved Super-Plastic Sheet Metal Forming	
M. Mis, R. Hall, J. Spence, N. Emekwuru and K. Kibble.....	170
Superplastic Forming of Friction Stir Processed Magnesium Alloys for Aeronautical Applications: A Modeling Approach	
L. Carrino, A. Squillace, V. Paradiso, S. Ciliberto and M. Montuori.....	180
Superplastic Forming Response of a Friction Stir Processed Mg Alloy Sheet – A Numerical Approach	
M. Albakri, B. Mansoor, A. Albakri and M. Khraishneh	192
A Time-Dependent Material Model for the Simulation of Hot Gas-Pressure Forming of Magnesium Alloy AZ31	
A.J. Carpenter, E.M. Taleff, L.G. Hector, J.T. Carter and P.E. Krajewski	198

New Strategy for the Prediction of the Gas Pressure Profile of Superplastic Forming of Al-5083 Aluminium Alloy	
N. Otegi, L. Galdos, I. Hurtado and S.B. Leen	204
Application of SPF/DB New Structure to Titanium Main-Load Carrying Components	
J. Shao, Z.Q. Li, X.Q. Han, X.N. Han and Y. Deng	210
Modeling the Super Plastic Forming of a Multi-Sheet Diffusion Bonded Titanium Alloy Demonstrator Fan Blade	
P. Wood, M.J. Qarni, P.L. Blackwell, V. Cerny, P. Brennand, S. Wilkinson and A. Rosochowski	215
Instrumentation and Control of a Bulge Test on a Superplastic Pb-Sn Alloy	
E. Petta Marinho, A. Sakata, E. Fernanda Prados and G. Ferreira Batalha	224
Experimental Study of the Mechanical Behavior of Materials under Transient Regimes of Superplastic Deforming	
O.I. Bylya, R. Vasin, P. Chistyakov and A. Muravlev	232
Finite Element Simulation for Superplastic Blow Forming of Toroidal Ti-6Al-4V Fuel Tank	
J.H. Yoon, H.S. Lee, Y.M. Yi and J.T. Yoo	240
A Robust Numerical Method for Validating Mesoscopic Grain Boundary Sliding Controlled Flow Model for Structural Superplasticity	
S. Sripathi and K.A. Padmanabhan	246
 V. Processing	
Low Temperature Superplasticity of Ti-6Al-4V Processed by Warm Multidirectional Forging	
G.A. Salishchev, E.A. Kudryavtsev, S.V. Zharebtsov and S.L. Semiatin	253
Superplasticity of Mg-Zn-Y Alloy Prepared by Extrusion of Machined Chip	
T. Itoi, S. Fudetani and M. Hirohashi	259
Effect of Mg Content on High Strain Rate Superplasticity of Al-Mg-Sc-Zr Alloys Subjected to Equal-Channel Angular Pressing	
R. Kaibyshev, D. Zhemchuzhnikova and A. Mogucheva	265
High Strain Rate Blow Formability of Newly Developed Al-Mg-High-Mn Alloy	
T. Kudo, A. Goto and K. Saito	271
A Numerical Simulation of Superplastic Double-Sided Roll Forming of Discal Parts	
Q.L. Jin	278
Forging of Articles out of Aluminum Alloys under Superplastic Conditions – Difficulties and Methods of their Overcoming	
V. Trifonov	284
Microstructural Control of a Zn-22Al Alloy by Rolling Process	
T. Manaka, G. Itoh, N.T. Loc, Y. Motohashi and T. Sakuma	289
Extraordinary High Strain Rate Superplasticity of an Al-Mg-Sc-Zr Alloy Subjected to Equal Channel Angular Pressing	
E. Avtokratova, O. Sitdikov, M. Markushev and R.R. Mulyukov	295
Research on Quick Superplastic Forming for Aluminium Alloy Sheet	
H.J. Liang, X.W. Wu, Y. Wang, Q.L. Jin, Z.L. Ma and S.S. Feng	301
Low Temperature Superplasticity of Hydrostatically Extruded Mg-Al-Zn Alloys	
J. Victoria-Hernandez, D. Hernandez-Silva, J. Bohlen, S.B. Yi and D. Letzig	307
Microstructure Control and Mechanical Properties of Multipass Friction Stir Processed High Strength Aluminum Alloy	
Y. Matsuda, G. Itoh and Y. Motohashi	316

New Type of Ultra-Fine Grained Microstructure in Ti-6Al-4V Alloy for Enhancing Superplasticity	
H. Matsumoto, S.H. Lee, Y. Ono and A. Chiba.....	322
Effect of Severe Caliber Rolling on Superplastic Properties of Mg-3Al-1Zn (AZ31) Alloy	
R. Doiphode, R. Kulkarni, S.V.S.N. Murty, N. Prabhu and B.P. Kashyap.....	327
Superplastic Improvement of Aluminum 7475-T4 Industrial Sheets Using a Heat Treatment	
P. Romilly	332
Elevated Temperature Forming of Titanium Aircraft Hardware	
L.D. Hefti.....	338
Low-Temperature Superplasticity in an Al-Mg-Mn Alloy Subjected to ECAP and Subsequent Isothermal Rolling	
I. Nikulin, A. Kipelova and R. Kaibyshev	347
Superplasticity in a 5024 Aluminium Alloy Processed by Severe Plastic Deformation	
A. Mogucheva, D. Tagirova and R. Kaibyshev	353

VI. Industrial Applications

Recent Application of Superformed 5083 Aluminum Alloy in the Aerospace Industry	
A.J. Barnes, H. Raman, A. Lowerson and D. Edwards.....	361
Mechanical and Fatigue Properties of Titanium Alloy SP 700 after Simulated Superplastic Forming Conditions	
F. Pitt and M. Ramulu.....	372
Pressure Profile Optimization on a Superplastic Aluminium Alloy	
D. Sorgente and L. Tricarico.....	383
Friction Stir Welding Combined with Superplastic Forming for Monolithic Titanium Aircraft Structure: Influence of Post Welding Thermal Treatments on Weld Nugget Residual Stress	
D. Sanders and M. Ramulu	395
Current Status of Research and Development on Superplasticity at the Institute for Metals Superplasticity Problems	
R.R. Mulyukov, A.A. Nazarov and R.M. Imayev.....	403
Superplastic Forming and Pressure Welding of Multilayer Cellular Structures	
R.V. Safiullin	409
Innovative Superplastic Forming Based on <i>In Situ</i> Infra-Red Sheet Heating	
G. Bernhart, J.P. Arcens and Y. Le Maout	415
Microstructural Evaluation of Friction Stir Processed D2 Tool Steel	
T. Nagaoka, H. Watanabe, M. Fukusumi, Y. Kitamura, T. Mizuno, G. Abe, Y. Morisada and H. Fujii.....	422
Keyword Index.....	427
Author Index.....	431