

# Table of Contents

Preface	v
Committees	vi

## Chapter 1: Material Science, Manufacturing and Machining Technologies

<b>Design of the X-Ray Micro-CT Scanner TOLMI-150-10 and its Perspective Application in Non-Destructive Evaluation</b> A.V. Batranin, S.V. Chakhlov, D.V. Grinev, B.I. Kapranov and V.A. Klimenov .....	3
<b>Estimation of Torque Variation of Geohod Transmission with Hydraulic Drive</b> V.V. Aksenov, M.Y. Blaschuk and M.V. Dubrovskii .....	11
<b>The Influence of Relative Distance between Ledges on the Stress-Strain State of the Rock at a Face</b> V.V. Aksenov, A.B. Efremkov and V.Y. Beglyakov .....	16
<b>Justification of Creation of an External Propulsor for Multipurpose Shield-Type Heading Machine – GEO-WALKER</b> V.V. Aksenov, A.A. Khoreshok and V.Y. Beglyakov .....	20
<b>Method of Making Preforms for Composite Reversible Cutting Plates</b> O.Y. Retyunski.....	24
<b>Forecasting Residual and Operating Stress in Soldering Cutting Tools with Tungsten-Free Hard Alloy Inserts</b> A.V. Valentov, V.V. Konovodov and E.V. Agafonova.....	28
<b>Wear Factors of Tillage Machines Working Tools</b> A.V. Eremeev.....	32
<b>Reliability of the Steering Gear of Truck Vehicles</b> R.V. Chernukhin .....	36
<b>Nonlinear Involution Application in Mining</b> I.F. Borovikov and E.G. Fisochenko .....	43
<b>Method of Evaluation of Quality of Metal-Cutting Tool</b> M.S. Ostapenko and D.S. Vasilega.....	49
<b>Improvement of Surface Layer Formation Technology for Articles Produced by Layer-by-Layer Laser Sintering</b> N.A. Saprykina and A.A. Saprykin.....	56
<b>Solid Phase Synthesis of Coating on the Base under the Electron Beam Surfacing</b> S.N. Sorokova and A.G. Knyazeva.....	60
<b>Characterization of Deformation Pattern Structure Elements Generated in Uniaxial Compression of Nickel Single Crystals</b> E.A. Alferova and D.V. Lychagin .....	66
<b>Measuring Stress Condition in Hard Faced Work Rolls for Cold Rolling</b> N.N. Malushin and D.V. Valuev.....	71

<b>Creation of Ceramic Nanocomposite Material on the Basis of <math>ZrO_2</math>-<math>Y_2O_3</math>-<math>Al_2O_3</math> with Improved Operational Properties of the Working Surface</b>	
T.V. Nekrasova, A.G. Melnikov and N.V. Martyshev .....	77
<b>Bronze Sealing Rings Defects and Ways of its Elimination</b>	
N.V. Martyshev and E.N. Pashkov .....	82
<b>Tribotechnical Properties Lead Bronzes</b>	
N.V. Martyshev and E.N. Pashkov .....	87
<b>Differential Equations of Processes for the Hydropuls Power Mechanism of Drill Machines</b>	
E.N. Pashkov, G.R. Zijakaev and M.V. Tsigankova .....	91
<b>Calculation of Thermal Residual Stresses in Multilayer Composite Materials</b>	
S.I. Petrushin .....	95
<b>Effect of Electrolytic-Plasma Carbonitriding on Structure and Microhardness of Low Carbon Steel 18CrNi3Mo</b>	
M. Skakov, L. Bayatanova and M. Scheffler .....	101
<b>Nitriding and Carbonitriding Influence on Stainless Steels Surface Layers Changes</b>	
M. Skakov, S. Kurbanbekov, Y. Tabieva and E. Zamanbekuly .....	105
<b>Improving the Tribological Properties of Self-Lubricating Al-Sn Alloys by their Severe Plastic Processing</b>	
N.M. Rusin and A.L. Skorentsev .....	110
<b>Cluster Model of SHS Propagation in Cu/Sn System</b>	
A.V. Tsi bart, Y.A. Orlova, L.I. Kveglis and V.A. Plotnikov .....	115
<b>Microstructure and Microhardness Changes of 40Cr Steel after Treatment in the Electrolytic Plasma</b>	
M. Skakov and Y. Sapatayev .....	119
<b>The Effect of Diamond Tool Performance Capability on the Quality of Processed Surface</b>	
P.V. Arkhipov, A.S. Yanyushkin, D.V. Lobanov and S.I. Petrushin .....	124
<b>Improving Durability of Cermets for Metal Cutting by Generation of Subsurface Multilevel Structures</b>	
V.E. Ovcharenko, A.A. Mokhovikov and A.S. Ignatiev .....	131
<b>Constructing a Model of the Equivalent Wedge Oblique Cutting Edge</b>	
A.V. Filippov .....	139
<b>Technology of Laser Cladding of Powder Mixtures on Steel Substrate and Tribotechnical Characterization of Obtained Materials</b>	
S.N. Namazanov, E.D. Rzaev and V.F. Dzhivishov .....	145
<b>Distribution of Alloying Elements in <math>\gamma</math>- and <math>\gamma'</math>-Phases of Heat-Resistant Alloy PWA 1480</b>	
D.V. Lychagin, G. Gershtein, S.N. Fedoseyev and E.A. Alferova .....	149
<b>On a Mechanizm of an Electric Field Influence on Physicotechnical Specifications of Materials</b>	
A.P. Rodzevich, E.G. Gazenaur and V.I. Krasheninina .....	154
<b>Electrolyte Plasma Nitriding of High-Speed Steel</b>	
M. Skakov, B. Rakhadilov, M. Scheffler, G. Karipbayeva and M. Rakhadilov .....	161
<b>The Optimization Problem of the Ventilation System for Metallurgical Plant</b>	
M. Butenko, Y. Shafran, S. Khoperskov, V. Kholodkov and A. Khoperskov .....	167

<b>Application of Self-Propagating High-Temperature Synthesis and Mechanoactivating Treatment for Producing Multi-Component Composite Alloying Materials</b>	
V.I. Yakovlev, A.V. Sobachkin and A.A. Sitnikov .....	173
<b>The Influence of Magnetic Fields by a Melting Rate of Wire for Arc Surfacing under Flux</b>	
D.G. Nosov and V.V. Maltsev .....	178
<b>Modeling Impulse Wire Feed Welding in Controlled Gas Shielding</b>	
N.V. Pavlov, A.V. Kryukov, E.A. Zernin and V.A. Polischuk .....	183
<b>Calculation of Gas-Dynamic Impact of the Active Shielding Gas on the Electrode Metal Drop in Gas Jet Shielded Welding</b>	
D.A. Chinakhov .....	188
<b>Mechanical Properties of Welded Joints in Welding with Pulsed Arcs</b>	
A.G. Krampit, N.U. Krampit and M.A. Krampit .....	195
<b>Application of Nanostructured Powders to Control Characteristics of Electrode Metal Transfer and the Process of Weld Structurization</b>	
M.A. Kuznetsov, E.A. Zernin, V.I. Danilov and D.S. Karzev .....	199
<b>Chapter 2: Management and Economic Aspects in Enterprises</b>	
<b>Fuzzy Swot Analysis for Selection of Bankruptcy Risk Factors</b>	
A.A. Zakharova .....	207
<b>Competencies of a Corporate Knowledge Manager</b>	
A.V. Maslov .....	214
<b>Preliminary Risk Assessment in it Projects</b>	
T.Y. Chernysheva .....	220
<b>Local Economic Policy: Principal Stages of Development, Basic Types, Tools and Strategies</b>	
A.N. Lisachev .....	224
<b>Current Graphical Password Systems. Implementation Algorithms by Digital Watermarking</b>	
A.V. Shokarev .....	229
<b>Assessing Efficiency of Cloud-Based Services by the Method of Linear Programming</b>	
S.V. Razumnikov .....	235
<b>Organizing Automated Ted Dialogue on the Competitiveness of Science-Intensive Products</b>	
G.O. Tashchiyan .....	240
<b>Developing Criterion and Optimization of PAL System</b>	
F.G. Amirov .....	244
<b>Keyword Index .....</b>	<b>251</b>
<b>Authors Index .....</b>	<b>255</b>