

Contents

1 Introduction	1
1.1 Motivation	1
1.2 Research Objectives	2
1.3 Scope and Structure	3
2 Fundamentals of FRP-to-Concrete Bond	5
2.1 Introduction	5
2.2 Short-Term CFRP-to-Concrete Bond Behaviour	6
2.2.1 Short-Term Structural Behaviour of EBR-Strengthened Elements	6
2.2.2 Short-Term Structural Behaviour of PEBR-Strengthened Elements	7
2.2.3 Test Methods for Determining the Bond Behaviour of EBR and PEBR	10
2.3 Long-Term CFRP-to-Concrete Bond Behaviour	13
2.3.1 Long-Term Structural Behaviour of EBR-Strengthened Elements	13
2.3.2 Long-Term Structural Behaviour of PEBR-Strengthened Elements	15
2.4 Basics of Bond Theory	15
2.4.1 Introduction	15
2.4.2 Mechanics of Bond in EBR and PEBR Systems	17
2.4.2.1 Fracture Mechanics	17
2.4.2.2 Bond-Slip Formulation	18
2.5 Modelling Approaches	24
3 Experimental Investigations	27
3.1 Introduction	27
3.2 Materials	27
3.2.1 Concrete	27
3.2.2 Epoxy	28
3.2.3 CFRP	28
3.3 Prestress-Force Release and Lap-Shear Tests	29

3.3.1 Principle	29
3.3.2 Prestress-Force Releasing	31
3.3.3 Accelerated Ageing Exposure	35
3.3.3.1 Carbonation	35
3.3.3.2 Freeze-Thaw Cycles	36
3.3.3.3 High-Temperature and High-Humidity Exposure	39
3.3.4 Lap-Shear Tests	40
3.4 Material Tests	41
3.4.1 Concrete	42
3.4.1.1 Compressive Test on Cubes	42
3.4.1.2 Three Point Bending Test on Single Edge Notched Beam Specimens	42
3.4.1.3 Double Punch Tests on Cylinders	44
3.4.1.4 Swelling & Shrinkage of Concrete Blocks	44
3.4.2 Epoxy	45
3.4.2.1 Specimen Production and Ageing Exposure	45
3.4.2.2 Tensile Tests	47
3.4.2.3 DSC Tests	48
4 Numerical Investigations	49
4.1 Introduction	49
4.2 Material Strength Characterization	49
4.2.1 Concrete	49
4.2.1.1 Derivation of compressive strength	49
4.2.1.2 Derivation of tensile strength	49
4.2.1.3 Derivation of fracture energy	50
4.2.2 Double Punch Test	50
4.2.3 Notched Beam Test	50
4.2.4 Epoxy	53
4.2.5 Bond Properties from Lap-Shear Tests	54
4.3 Modelling Procedure	55
4.3.1 Cohesive Zone Modelling	55
4.3.2 Simulations for Concrete Swelling and Shrinkage	58

5 Results and Discussion	61
5.1 Overview	61
5.2 Prestress Force-Releasing and Lap-Shear Tests	61
5.2.1 Prestress Force-Releasing Tests	61
5.2.2 Lap-Shear Tests on Prestressed Specimens	63
5.2.3 Lap-Shear Tests on Unstressed Specimens	71
5.2.4 Strain Measurements during Freeze-Thaw Cycles	75
5.3 Material Tests	78
5.3.1 Evolution of compressive strength on cube	78
5.3.2 Double Punch Tests	79
5.3.3 Single-Edge Notched Beam Test	80
5.3.4 Epoxy	86
5.3.5 Differential Scanning Calorimetry (DSC) Tests	89
5.4 Comparison of Experiments and Simulations	90
5.4.1 Introduction	90
5.4.2 Prestress Force-Releasing	91
5.4.3 Lap-Shear Tests	92
5.4.4 Effect of Prestress Level on the Long-Term Bond Performance	94
5.4.5 Simulation of Swelling and Shrinkage of Strengthened Blocks	97
6 Design Recommendations	99
7 Conclusions and Outlook	101
7.1 Conclusions	101
7.1.1 Overview	101
7.1.2 Conclusions of Experiments	101
7.1.3 Conclusions of Simulations	102
7.2 Outlook	103
7.2.1 Experimental Investigations	103
7.2.2 Numerical Investigations	104
Bibliography	104

Appendices	125
A Design Guidelines for Debonding Criteria of EBR Systems	127
B Strain-Evolution during Freeze-Thaw Cycles	131
C Detailed Results of Prestress Force-Releasing and Lap-Shear Tests	135
C.1 Introduction	135
C.2 Test Number 1	136
C.3 Test Number 2	140
C.4 Test Number 3	144
C.5 Test Number 4	148
C.6 Test Number 5	152
C.7 Test Number 6	156
C.8 Test Number 7	160
C.9 Test Number 8	164
C.10 Test Number 9	168
C.11 Test Number 10	172
C.12 Test Number 11	176
C.13 Test Number 12	180
C.14 Test Number 13	184
C.15 Test Number 14	188
C.16 Test Number 15	192
C.17 Test Number 16	196
C.18 Test Number 17	200
C.19 Test Number 18	204
C.20 Test Number 19	208
C.21 Test Number 20	212
C.22 Test Number 21	216